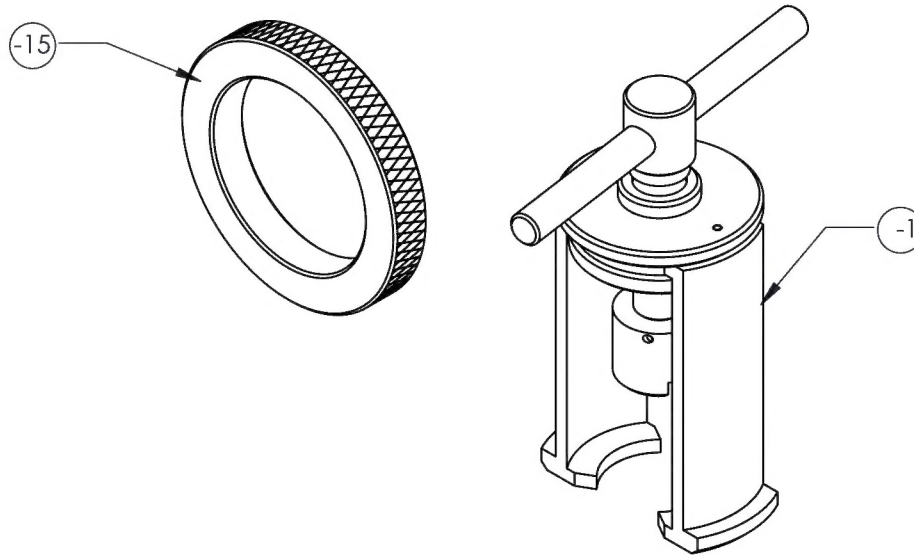



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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



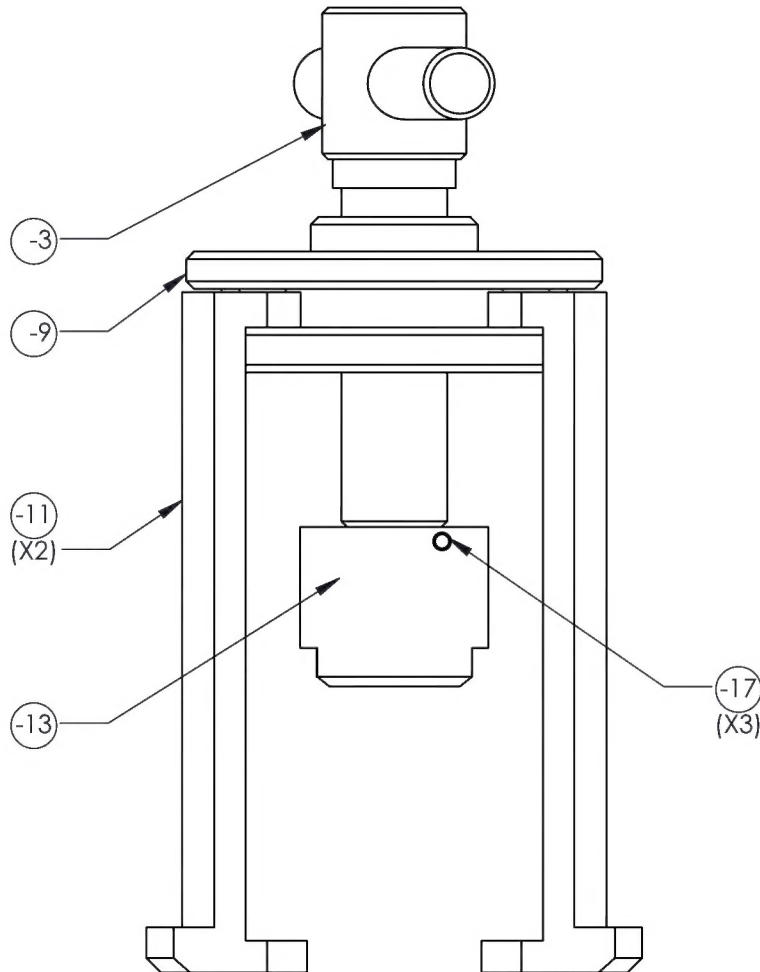
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	PULLER ASSY.			2
X	1		-3	1	HANDLE ASSY.			3
1			-5	1	BOLT	1018	Ø7/8 X 3-3/16	4
1			-7	1	BAR	1018	Ø3/8 X 4-7/8	5
	1		-9	1	CLAMP	1018	Ø2-1/4 X 1	6
	2		-11	2	JAW	1018	Ø2-3/4 X 3-11/16	7
	1		-13	1	WRENCH	BRASS	Ø1 X 1	8
	1		-15	1	RING	1018	Ø3-1/4 X 5/8	9
	3	B/O	-17		DOWEL PIN	STEEL	Ø3/32 X 5/8	2
ASSY #3	ASSY #1							

 RED BARN MACHINE	
TITLE BEARING PULLER	
DWG NO. T-8818804000	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	
DATE 11/17/2011	
SHEET 1 OF 9	

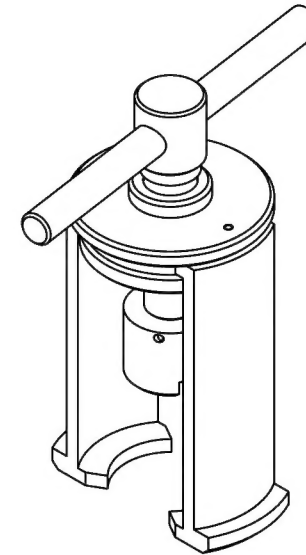
DRAWN BY: CLOUGH
APPROVED: *Not Approved for MFG*
HEAT TREAT FINISH
SPEC
USED ON MODEL


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



-1
PULLER
ASSEMBLY

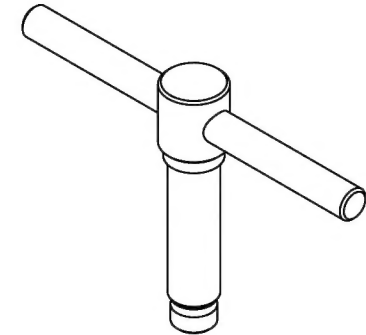
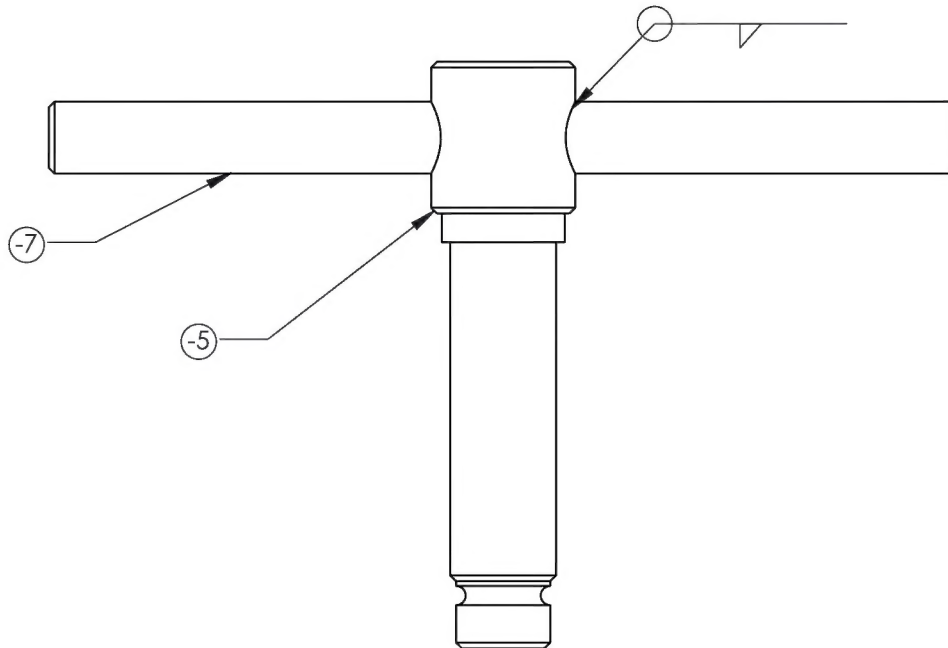


 RED BARN MACHINE	
TITLE BEARING PULLER	
DWG NO. T-8818804000-1	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/17/2011
SHEET 2 OF 9	


Not Approved for MFG

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

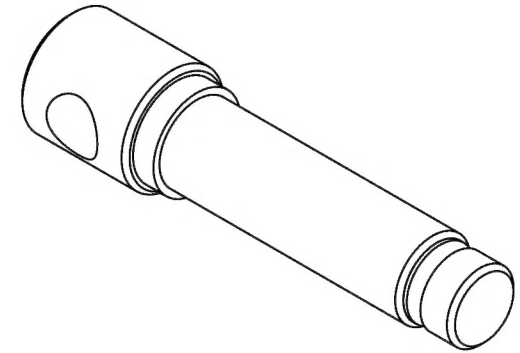
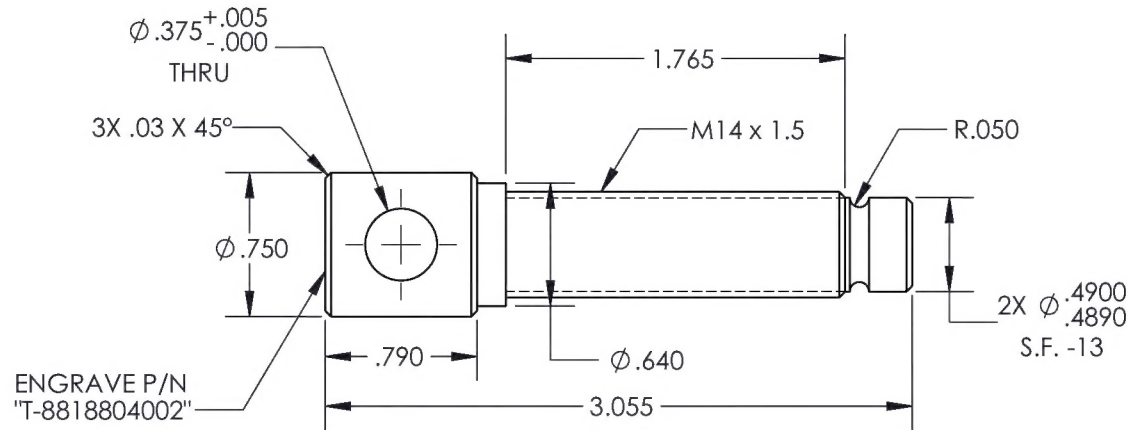



(3)
HANDLE
ASSEMBLY

 RED BARN MACHINE	
TITLE BEARING PULLER	
DWG NO. T-8818804000-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED: <i>Not Approved for MFG</i>	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
SCALE 1:1	DATE 11/17/2011
SHEET 3 OF 9	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



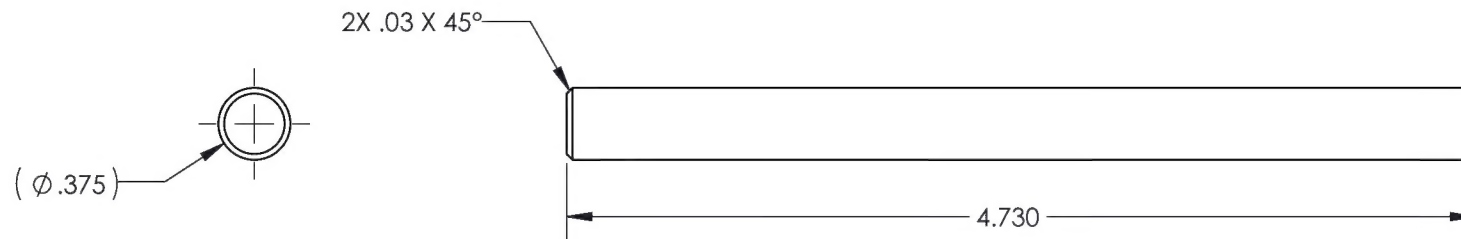
 RED BARN MACHINE	
TITLE BEARING PULLER	
DWG NO. T-8818804000-5	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/17/2011
SHEET 4 OF 9	

Ⓜ-5
BOLT


Not Approved for M79

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

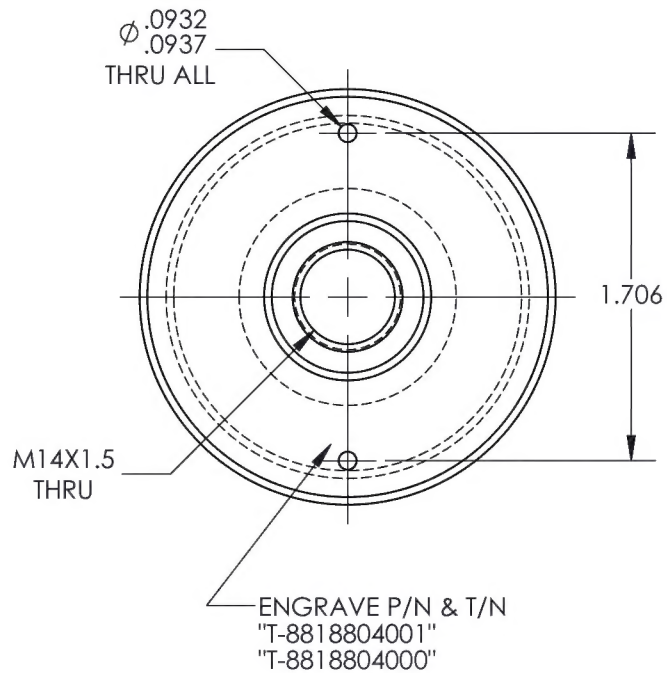


(-7)
BAR

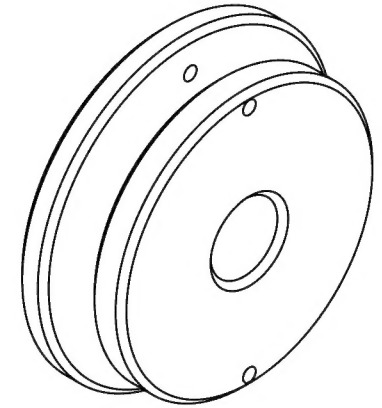
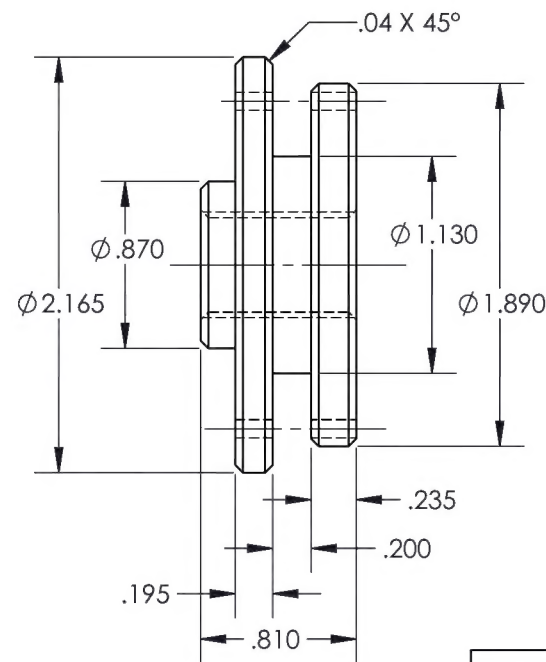
 RED BARN MACHINE	
TITLE BEARING PULLER	
DWG NO. T-8818804000-7	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: CLOUGH APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH SPEC USED ON MODEL
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/17/2011
SHEET 5 OF 9	


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-9)
CLAMP

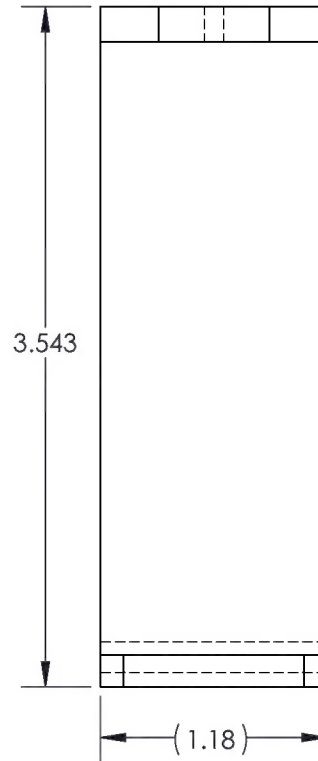
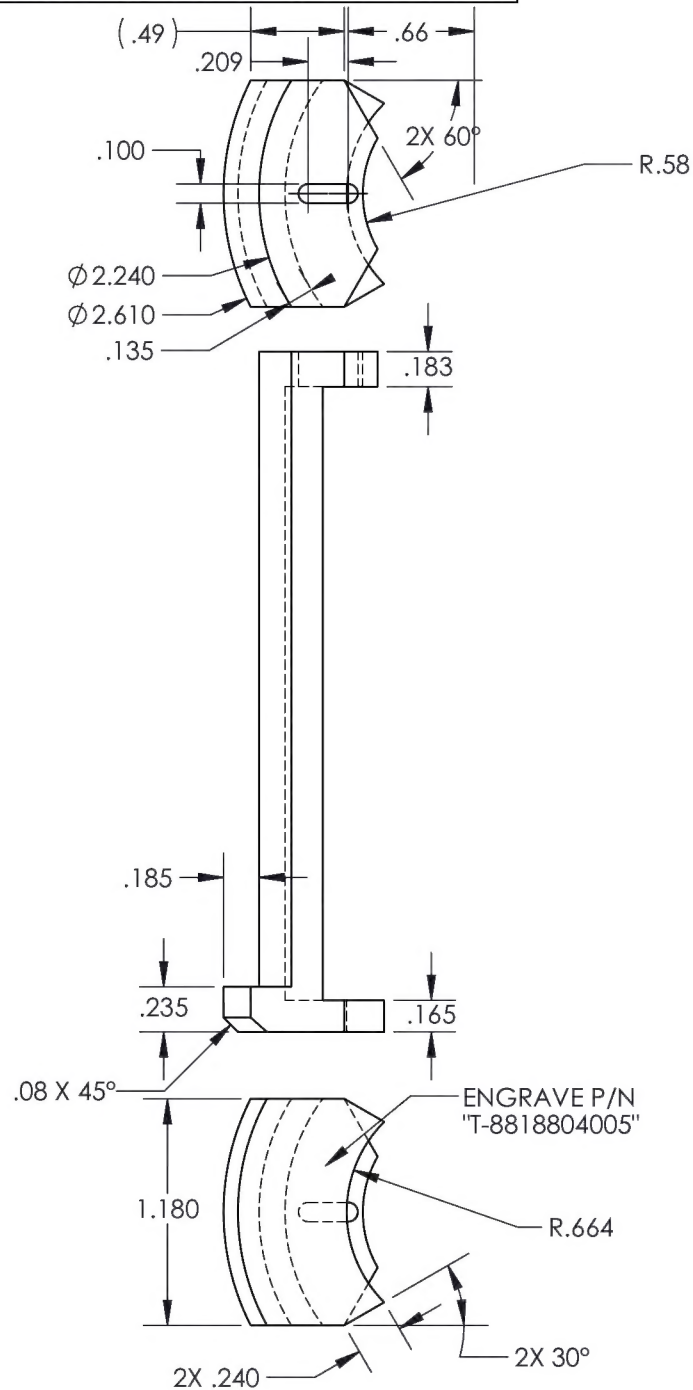


 RED BARN MACHINE	
TITLE BEARING PULLER	
DWG NO. T-8818804000-9	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	
DATE 11/17/2011	
SHEET 6 OF 9	

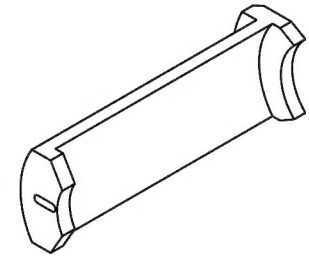
DRAWN BY: CLOUGH
 APPROVED: *Not Approved for MFG*
 HEAT TREAT
 FINISH BLACK OXIDE
 SPEC
 USED ON MODEL


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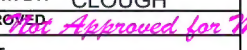
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-11)
JAW

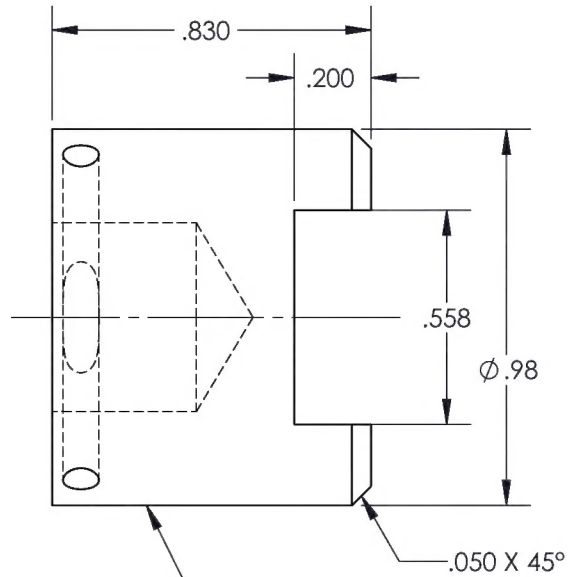


 RED BARN MACHINE	
TITLE BEARING PULLER	
DWG NO. T-8818804000-11	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/17/2011
SHEET 7 OF 9	

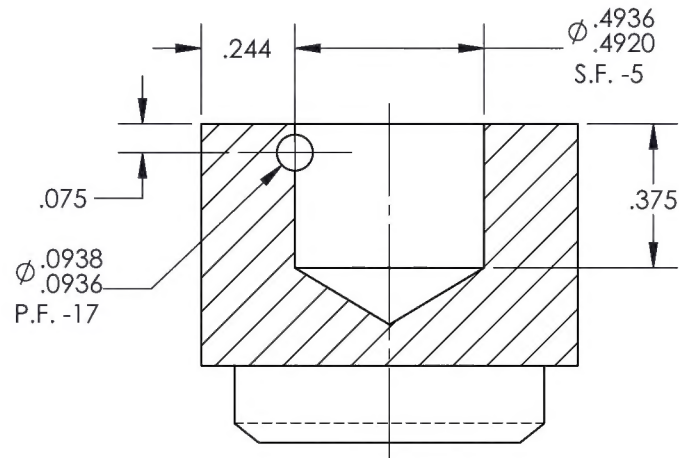
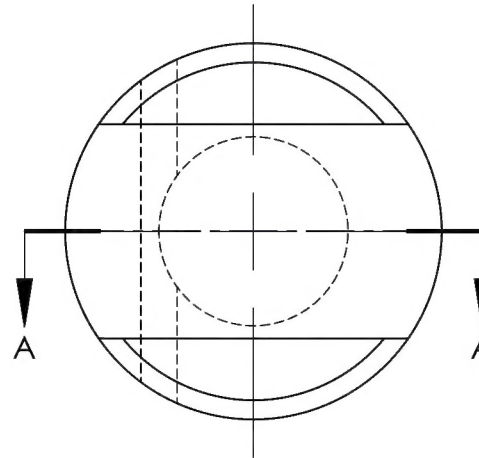
DRAWN BY: CLOUGH
APPROVED: 
HEAT TREAT
FINISH BLACK OXIDE
SPEC
USED ON MODEL

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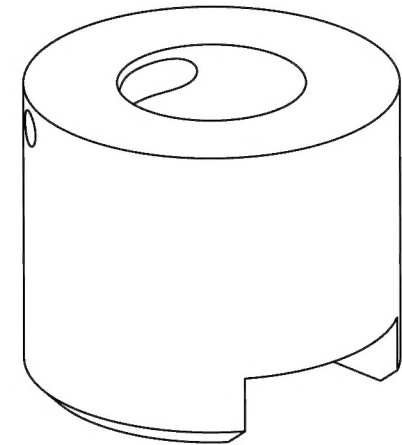
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ENGRAVE P/N
"T-8818804004"



SECTION A-A



(-13)
WRENCH

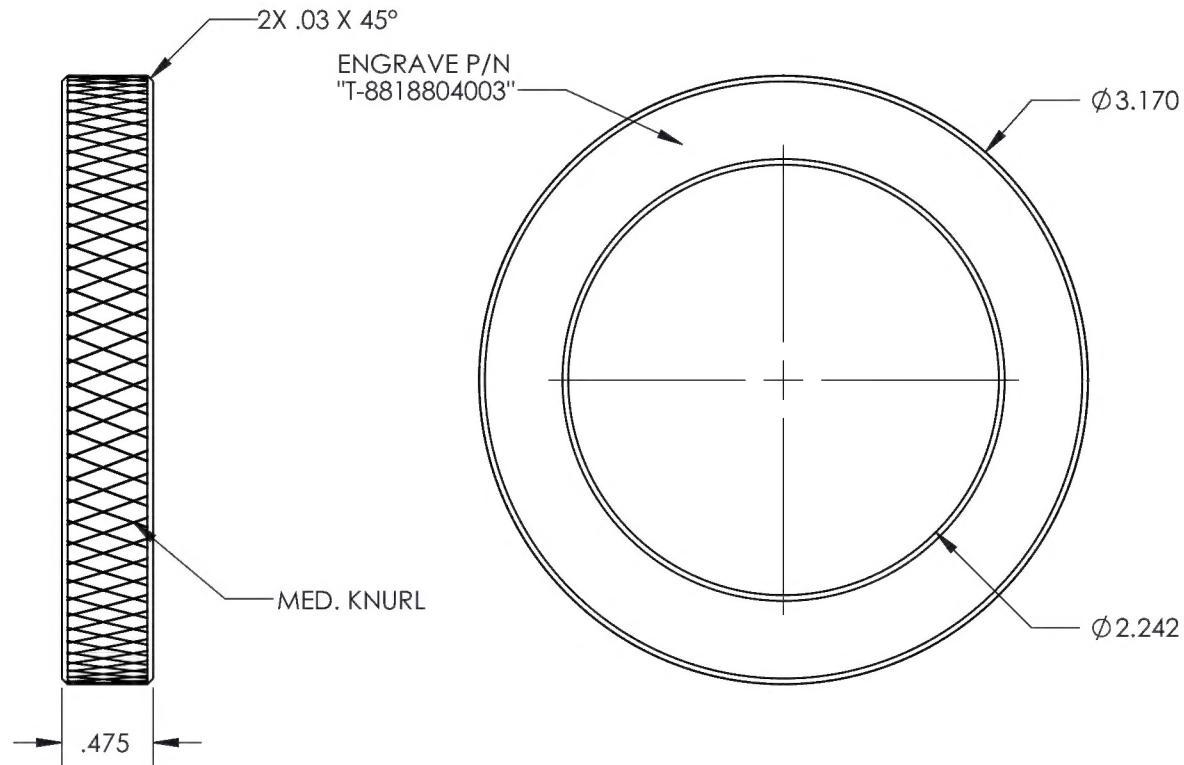
 RED BARN MACHINE	
TITLE BEARING ASSY.	
DWG NO. T-8818804000-13	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	
DATE 11/17/2011	
SHEET 8 OF 9	

DRAWN BY: CLOUGH
 APPROVED: *Not Approved for MFG*


HEAT
 TREAT
 FINISH
 SPEC
 USED ON MODEL

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REV	DESCRIPTION	DATE	INITIAL



(-15)
RING

 RED BARN MACHINE	
TITLE BEARING PULLER	
DWG NO. T-8818804000-15	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH: BLACK OXIDE SPEC: UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	DATE 11/17/2011
SHEET 9 OF 9	